

PATENT CLAIMS

1. Process for producing mouldings by injection moulding,

the steps in the process being

A) Melting a mixture made from

- a) a (meth)acrylate copolymer composed of from 40 to 100% by weight of free-radical-polymerized C₁-C₄-alkyl esters of acrylic or methacrylic acid and from 0 to 60% by weight of (meth)acrylate monomers having an anionic group in the alkyl radical, where the copolymer comprises
 - b) from 0.1 to 3% by weight of a release agent,
- and, where appropriate, the mixture may comprise
- c) from 0 to 50% by weight of a drier,
 - d) from 0 to 30% by weight of a plasticizer,
 - e) from 0 to 100% by weight of additives or auxiliaries,
 - f) from 0 to 100% by weight of an active pharmaceutical ingredient,
 - g) from 0 to 20% by weight of another polymer or copolymer,

where the amounts given for components b) to g) are based on the (meth)acrylate copolymer a) and

the mixture prior to melting has a content of more than 0.5% by weight of low-boiling constituents with vapour pressure of at least 1.9 bar at 120°C,

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[illegible]

7. Moulding according to Claim 5 or 6, characterized in that it is a capsule, part of a capsule, or part of a dosage unit.
8. Moulding according to Claim 5 or 6, characterized in that it comprises an active pharmaceutical ingredient.
9. Use of a moulding according to one or more of Claims 5 to 8 to contain or carry an active pharmaceutical ingredient.

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